



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D6101-003
Job Sheet 201628



Part No: D6101-003

Job Qty: 20 pcs

Part Name: Saddle Billet, 7075



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Due Date: 10/31/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20		10/31/19	0.00	0.00	Purchasing - 1	DAS	
		pcs					Purchasing - 2	81	
							Purchasing - 3	9-89	
									OCT 30 2019
110	Packaging 2-1 - Receive - B4B	20		10/31/19	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B	DAS 81 9-89	OCT 30 2019
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		

10/8/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 18	20 pcs	10/31/19	0.00 0.00	QC 18 - 12	
				QC 18 - 14	
				QC 18 - 22	
				QC 18 - 25	
				QC 18 - 48	
				QC 18 - 58	
				QC 18 - 61	
				QC 18 - 9	
				QC 18 - 81	
130 Packaging 3-1 - Stock - B4B	20 pcs	10/31/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	

Plex 10/8/19 8:00 AM Dart.Lavoie.Chantal

10/8/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs	10/31/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

CAS

21

OCT 31 2019

Part Op 100 - Issue P/O: _____ a) Description: Alluminum billet b) 7.875" x 6.250" x 2.00" thick c) Tolerance on all Descriptions: dimensions are +0.030"/-0.000" d) Grain direction along 7.875" length e) Material: 7075-T7351 (QQ-A-250/12) f) Material certification required

110 - (Receive & Inspect for Damage & Mat'l Certs), Ensure material certification is attached

120 - Ensure Material certification comply to Dwg D6101

130 - (Identify as per dwg & Stock Location: _____), LOCATION: MAT046

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6101-003P	7075-T7351 2X6.25X7.875	20 pcs (1 ea)	100-Purchasing	S226778 Vm.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D6101-003P	20	0	0

Plex 10/8/19 8:00 AM Dart.Lavoie.Chantal

10/8/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

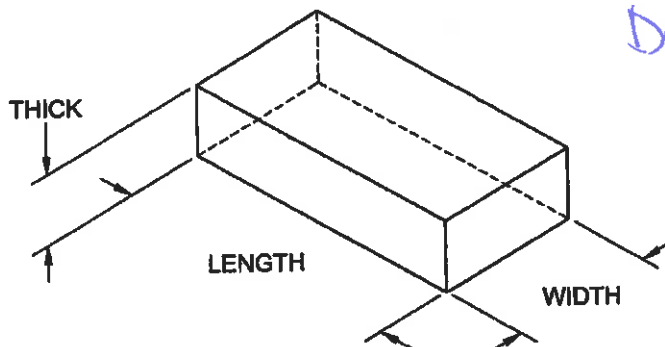
Part Specifications

Specifications could not be found.

Plex 10/8/19 8:00 AM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING

Line 2
D6101-003



PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, LENGTH x WIDTH x THICK (+0.030/-0.000), AND GRAIN DIRECTION AS SHOWN.

TOLERANCES ON ALL DIMENSIONS ARE +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

B ACCEPTABLE SPECIFICATIONS FOR 7075-T7351 ALUMINUM ARE AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209

Part No.	Alloy	Length	Width	Thick	Grain Direction
D6101-001	7075-T7351 (QQ-A-250/12)	6.000	6.250	2.000	Along 6.000 Length
D6101-003	7075-T7351 (QQ-A-250/12)	7.875	6.250	2.000	Along 7.875 Length
D6101-005	7075-T7351 (QQ-A-250/12)	5.000	8.250	2.500	Along 5.000 Length
D6101-007	7075-T7351 (QQ-A-250/12)	7.750	8.250	2.500	Along 7.750 Length
D6101-009	7075-T7351 (QQ-A-250/12)	8.700	8.250	2.500	Along 8.700 Length
D6101-011	7075-T7351 (QQ-A-250/12)	9.700	8.250	2.500	Along 9.700 Length
D6101-013	7075-T7351 (QQ-A-250/12)	10.100	8.250	2.500	Along 10.10 Length
D6101-015	7075-T7351 (QQ-A-250/12)	9.450	6.250	2.500	Along 9.450 Length
D6101-017	7075-T7351 (QQ-A-250/12)	6.350	6.250	2.250	Along 6.350 Length

B

RELEASED
09/07/15/W

B	ADDED D6101-015/-017, ADD ASTM B209	RF	09.04.23
A	NEW ISSUE	CP	01.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D6101	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		SADDLE BILLET, 7075	NTS
DATE	09.04.23	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044728



Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Stn A
Toronto
ON
M5W OE9 Canada

PO No: POHB044728

PO Date: 10/8/19

Due Date: 10/31/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavole, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavole@dartaero.com

OCT 10 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	201627	D6101-001P	72746	7075-T7351 2X6X6.25 AS PER DWG D6101 REV. B SIZE: 6.00" X 6.250" X 2.00" THICK GRAIN DIRECTION ALONG 6.00" LENGHT MATERIAL: 7075- T7351 QQ-A-250/12 TOLERANCE AS PER QUOTE +.030"/-.000"	Firmed	-	10/31/19	40 pcs	0 pcs VM	40 pcs	\$29.57/pcs	\$1,182.80
2	201628	D6101-003P	72742	7075-T7351 2X6.25X7.875 Various STC's AS PER DWG D6101 REV. B SIZE: 7.875" X 6.250" X 2.00" THICK GRAIN DIRECTION ALONG 7.875" LENGHT MATERIAL: 7075- T7351 QQ-A-250/12 TOLERANCE AS PER QUOTE +.030"/-.000"	Firmed	-	10/31/19	20 pcs	0 pcs VM	20 pcs	\$38.82/pcs	\$776.40

OCT 27 2019

OCT 27 2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044728



Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
3	201629	D6101-007P	72743	7075-T7351 8.25X7.75X2.5 : Various STC's AS-PER DWG D6101 REV. B MATERIAL: 7075-T7351 (QQ-A-250/12) SIZE: 7.750" X 8.250" X 2.50" THICK GRAIN DIRECTION ALONG: 7.750" LENGTH TOLERANCE AS PER QUOTE +.030"/-.000"	Firmed	-	10/31/19	20 pcs	0 pcs 20 pcs Vm	20 pcs	\$61.72/pcs	\$1,234.40
											OCT 27 2019	
4	201631	D6103-003P		Round Alum Billet : Various STC's AS PER DWG D6103 REV. B MATERIAL: 7075-T7351 AS PER QQ-A-225/9 SIZE: 3.500" X 12.500" LONG	Firmed	-	10/31/19	20 pcs	0 pcs 20 pcs Vm	20 pcs	\$60.40/pcs	\$1,208.00
											OCT 27 2019	
Grand Total:												\$4,401.60

Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable). No Raw Metals from China or Soviet Bloc Countries. (DFARS)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program.
- A049 supplier awareness.

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/8/19 2:48 PM Dart.Lavoie.Chantal



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:4017229

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 16-OCT-19	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier LOCAL FLEET	BOL No 4017229-5

Final Destination Branch - TOR

Shipment Details

Order No 5621445	Line No 2	Item No 72742	Description 2.0000.PL.7075.T7351.ALUMINUM.GRAIN TO RUN ALONG 7.875 IN.6.2500.7.8750 SPECIFICATIONS: AMS-QQ-A-250/12		
Purchase Order No POHB044728	Part Number YOUR ITEM NUMBER: D6101-003	Ordered Qty 20.00 PCS	Invoice Qty 20.00 PCS		
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@artaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS					
Delivery No. 122930431	Mill/Source CONSTELLUM ROLLED PRODUCTS	Heat Number  9456936	Mech Id 20	PCS 20	Width (IN) 2.0000
			Length (IN) 7.8750	Shipped Qty(LBS) 203.2180	

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment date. Material not cut to the correct size, or material not cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Name: <i>John</i>
Date: <i>16-2019</i>	Date: <i>16-2019</i>



Constellium Rolled Products
Ravenswood, LLC

S
H
I
P
T
O

A M CASTLE CO
3050 SO HYDRAULIC
WICHITA KS
67216
US

S
O
L
D
T
O

A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110777239		4776		INCLUSION		Serial: 20190708-0110777239		Pg 1 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM 503663						Constellium ORDER NO. 274033					
ALLOY 7075	CLAD	TEMPER T7351	GAUGE 2.00000 in 50.80 mm	WIDTH 48.50000 in 1,232 mm	LENGTH 144.50000 in 3,670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA Dave Dunberger - Laboratory Manager				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4078K											
PART NUMBER 752237		B/L NUMBER 120776		DATE SHIPPED 07/09/2019							
W.T. SHIPPED 8535.000 LB			NO. OF PIECES 000006		GOVT. CONTRACT NO.						

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

ASTM B594 REV 13 2013 100% SONIC W/ 0.12" DEADZONE Class A
AMS QQ-A-250/12A
AMS-STD-2154C 2017 TYPE1 CLASS A 100% SONIC MINUS DEADZONE
ASTM B209-14
BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE
CMMP025 REV V
CST1006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE
DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE
GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE
MMS 159T
PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1002095538	1,425.000	646.369	9456036	01		
1002095538	1,425.000	646.369	9456036	02		
1002095539	1,425.000	646.369	9456036	03		
1002095576	1,420.000	644.101	9456037	01		
1002095576	1,420.000	644.101	9456037	02		
1002095577	1,420.000	644.101	9456037	03		

Lot: 9456036 (See test results below)

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
		Min	Max	Min	Max	Min	Max	
LT	02	73.7	74.2	63.3	63.9	12.0	12.0	





Constellium Rolled Products
Ravenswood, LLC

SHIP TO

A M CASTLE CO
3050 SO HYDRAULIC
WICHITA KS
67216
US

SOLD TO

A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110777239		4776		INCLUSION		Serial: 20190708-0110777239		Pg 2 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM 503863						Constellium ORDER NO. 274033					
ALLOY 7075	CLAD	TEMPER T7351	GAUGE 2.0000 in 50.80 mm	WIDTH 48.5000 in 1,232 mm	LENGTH 144.5000 in 3,670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Dave Dunberger - Laboratory Manager				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4078K											
PART NUMBER 752237		B/L NUMBER 120776		DATE SHIPPED 07/09/2019							
WT. SHIPPED 8535.000 LB		NO. OF PIECES 000006		GOVT. CONTRACT NO.							
Tensile - Room Temperature (SI)											
		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report			
Direction	Tests	Min	Max	Min	Max	Min	Max				
LT	02	508	512	436	441	12.0	12.0				
Conductivity % IACS MIN 40.1 MAX 40.7 % MS/M MIN 23.3 MAX 23.6											
Chemistry (Actual)											
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR		
Core	0.08	0.13	1.54	0.03	2.58	0.21	5.82	0.03	0.01		
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER											
All material contained in this lot was cast and manufactured in the USA											
Lot: 9456037 (See test results below)											
Tensile - Room Temperature (US)											
		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report			
Direction	Tests	Min	Max	Min	Max	Min	Max				
LT	02	73.7	73.9	63.1	63.7	12.5	12.5				





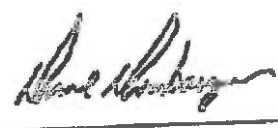
Constellium Rolled Products
Ravenswood, LLC

SHIP TO

A M CASTLE CO
3050 SO HYDRAULIC
WICHITA KS
67216
US

SOLD TO

A M CASTLE
1420 KENSINGTON ROAD, SUITE 220
OAK BROOK IL
60523
US

A M CASTLE		110777239		4776		INCLUSION		Serial:20190708-0110777239		Pg 3of3	
CUSTOMER PURCHASE ORDER NO. & ITEM 503863						Constellium ORDER NO. 274033					
ALLOY 7075		CLAD		TEMPER T7351		GAUGE 2.00000 in 50.80 mm		WIDTH 48.50000 in 1,232 mm		LENGTH 144.50000 in 3,670 mm	
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4078K											
PART NUMBER 752237				B/L NUMBER 120776				DATE SHIPPED 07/09/2019			
WT. SHIPPED 8535.000 LB				NO. OF PIECES 000006				GOVT. CONTRACT NO.			
CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Dave Dunberger - Laboratory Manager											
Tensile - Room Temperature (SI)											
		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)				Report	
Direction	Tests	Min	Max	Min	Max	Min	Max				
LT	02	508	510	435	439	12.5	12.5				
Conductivity % IACS MIN 39.8 MAX 40.5 % MS/M MIN 23.1 MAX 23.5											
Chemistry (Actual)											
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR		
Core	0.08	0.13	1.54	0.03	2.58	0.21	5.82	0.03	0.01		
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER											
All material contained in this lot was cast and manufactured in the USA											
QUALITY TEXTS: AMC CA-15413A R 11											
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399. WHEN SMOOTH FATIGUE TESTED, TESTED PER ASTM E466. WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8: G557 DUNS Number: 090570149; CAGE Code: 1YWLS 100% Type I (Immersion sonic) used when ultrasonic inspection performed. Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.											
P-860-155D REVISED: 01 2018											



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: D6101-003
DATE: OCT 27 2019

PO / BATCH NO.: PO18044728 / 5226778

MATERIAL CERT REC'D: Yes
QUANTITY RECEIVED: 20 pcs
QUANTITY INSPECTED: 20 pcs
QUANTITY REJECTED: —

THICKNESS ORDERED: 2"
THICKNESS RECEIVED: 2"
SHEET SIZE ORDERED: —
SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y ☒ N ☐	
CORRECT FINISH	Y ☒ N ☐	
CORROSION	Y ☒ N ☐	
CORRECT GRAIN DIRECTION	Y ☒ N ☐	
CORRECT MATERIAL PER M-DRAWING	Y ☒ N ☐	<u>AMS QQ-A-250</u>
CORRECT THICKNESS	Y ☒ N ☐	
PHOTO REQUIRED	Y ☒ N ☐	
CORRECT REF # TO LINK CERT	Y ☒ N ☐	<u>HT: 9456036</u>
CORRECT MATERIAL IDENTIFICATION	Y ☒ N ☐	
CORRECT M# ON THE MATERIAL	Y ☒ N ☐	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y ☐ N ☒	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y ☐ N ☒	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: _____	DAS 81 9-89	SIGNED OFF BY: _____	
DATE: <u>OCT 27 2019</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in